# Leuze electronic



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the sensor people



# Sensor solutions for nearly **any application** – **Series 3B**.

#### Compact, versatile, user-friendly, robust.

Series 3B from Leuze electronic offers a range of unique features and the largest variety of functions in this performance class of all competitors on the market.

In addition to large operating ranges and improved performance reserves for reliable object detection, even in dusty environments or with high alignment tolerances, technologies such as Active Ambient Light Suppression (A<sup>2</sup>LS) or "brightVision®" for easy handling and fast commissioning or device models with homogenous pin-point light spot are characteristic of Series 3B.

The diverse range of models make these sensors ideal for a wide variety of applications, for example in mounting and handling technologies, in the conveyance of extremely small containers as well as in printing and packaging technologies.





# The most important advantages at a glance.

#### User friendly

- 360° visibility of the indicator diodes
- Simple, one-point teaching
- Robust teach button, can be operated manually or using a tool
- Teach devices also with line teaching
- Protection against manipulation by means of a lockable button

#### Versatile

- The following functions are available:
  - Retro-reflective photoelectric sensor and light scanner for all standard applications
  - Light scanner with special light-spot profiles (rectangular, small) and background suppression
  - Light scanner with V-optics and background suppression
  - Sensors with autocollimation principle
  - Retro-reflective photoelectric sensors and light scanners with laser light and collimated light beam propagation
  - Energetic light scanner also with fading (background suppression)
  - Throughbeam photoelectric sensors with small light beam propagation and a high range



#### Reliable

- Maximum performance reserve
- High extraneous light protection through A<sup>2</sup>LS
- Energy savings through lower power consumption
- Protection classes IP 67



#### Robust

- Integrated attachment sleeve made of metal to protect against housing breakage
- M8 metal plug
- Reinforced in the connection area



#### Flexible

- Push-pull outputs for NPN or PNP controls
- All common connections:
  - M8 connector
  - 2000 mm cable
  - Cable with M8 or M12 connector
- Slot for flexible mounting



#### Throughbeam photoelectric sensors



For reliable object detection independent of the environmental conditions.

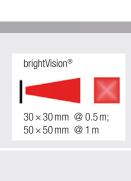
	LSR 3B
Operating range limit	0-10 m
Switching frequency	1,000 Hz
Functions	Large operating range

- High performance reserve
- Transmitter with small, homogeneous light spot by means of pin-point LED
- Transmitter optionally with activation input
- Receiver optionally with warning output
- Warning output for increased availability



### Retro-reflective photoelectric sensors









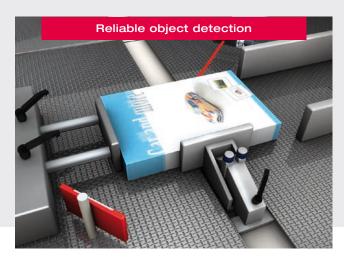
# Reliable function with small, misadjusted reflectors and heavy soiling.

	PRK 3B/66	PRK 3B/66.1	PRK 3B/6.7
Operating range limit	0.02-6 m	0.02 - 6  m	0.02-6 m
Switching frequency	1,000 Hz		
Functions	Standard	with adjustment	Economy

#### The specialist for positioning tasks.

	PRK 3B/6.22
Operating range limit	0-5 m
Switching frequency	1,000 Hz
Functions	autocollimation

- High performance reserve
- Reliable object detection with small, misadjusted reflectors, large operating range or heavy soiling
- High performance reserve
- Especially designed for positioning with high accuracy
- Short range with foil reflectors
- Autocollimation principle for use at zero distance
- Easy adjustment via lockable teach button or teach input





#### Retro-reflective photoelectric sensors





## The world's first laser autocollimator in this size.

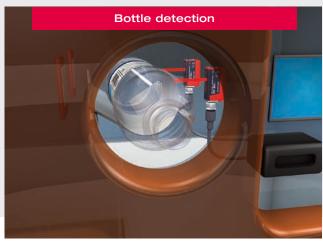
	PRKL 3B/22
Operating range limit	0-3m
Switching frequency	2,000 Hz
Functions	dynamic teach-in

#### The specialist for transparent media.

	PRK 3B/6.42	RKR 3B/6.42
Operating range limit	$0 - 3.5 \mathrm{m}$	0-1.8 m
Switching frequency	1,000 Hz	
Functions	for bottles	for foil

- Reliable detection of objects with a diameter ≥ 0.1 mm
- Object detection through slits, holes and gaps with extremely small dimensions
- Especially designed for the detection of fast events and small parts
- Especially designed for the detection of transparent media such as glass, PET and foils thinner than 20 µm
- Easy adjustment via lockable teach button or teach input
- Particularly suited for highly transparent PET and glass bottles







1×3mm @ 0.5m; Ø3mm @1m









RKR 3B/66.11

#### Laser retro-reflective photoelectric sensor for **bottles**.

	PRKL 3B.42
Operating range limit	$0 - 0.5 \mathrm{m}$
Switching frequency	2,000 Hz
Functions	for bottles

#### • Particularly suited for highly transparent PET and glass bottles

- For highly transparent full and empty bottles;  $foil > 20 \mu m$
- Detection or counting of highly transparent objects especially suited to small space between objects



#### Switching on glossy surfaces.

	RKR 3B/22D.01	RKR 3B/44D.01	RKR 3B/66.11
Operating range limit	0.02 - 5  m	$0.02 - 5 \mathrm{m}$	0.02 - 7  m
Switching frequency	1,500 Hz	1,500 Hz	1,000 Hz
Functions	increased switching frequency		extra large light spot

- Retro-reflective photoelectric sensor with un-polarized red light, making it especially suited to switching on a polished metal plate serving as a reflector
- RKR 3B/22D.01 and /44D.01: increased switching frequency for high precision
- RKR 3B/66.11: extra large light spot for high angle tolerance



# Diffuse reflection scanners energetic

# Diffuse reflection scanners with fading





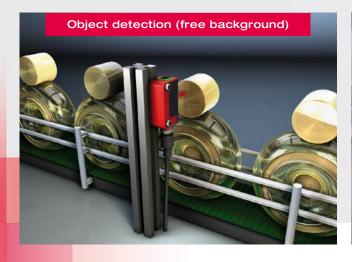
# For use in standard applications with high ranges.

	RTR 3B/66	RTR 3B/6.7
Scanning range limit	0-7	50 mm
Switching frequency	1,000 Hz	
Functions	Standard	Economy

For detection of objects on a transport system.

	RTFR 3B/66	RTFR 3B/6.7
Scanning range limit	0-45	50 mm
Switching frequency	1,000 Hz	
Functions	Standard	Economy

- Energetic diffuse reflection light scanner with scanning range adjustment
- High switching frequency for detection of fast events
- Fading no object detection in background
- Potentiometer for scanning range adjustment
- High switching frequency for detection of fast events





#### Diffuse reflection light scanner with background suppression





#### For use in standard applications.

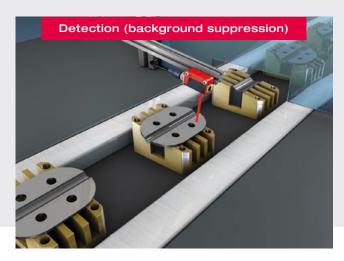
	HRTR 3B/66		HRTR 3B/6.7	
Scanning range limit		5-40	00 mm	
Switching frequency		1,00	00 Hz	
Functions	Standard		Economy	

#### For demanding object detection.

	HRTR 3B/66-S
Scanning range limit	5-200 mm
Switching frequency	1,000 Hz
Functions	Small light spot

- Very good bw/wb behavior and reliable switching nearly independent of the object and background properties
- Exact scanning range adjustment through 8-turn potentiometer
- Also available with infrared light (HRT 3B)

- Small, homogeneous light spot by means of pin-point LED
- Very good background suppression
- Excellent black/white behaviour and reliable switching on glossy objects and objects with colored structure
- Exact scanning range adjustment through 8-turn potentiometer





#### Diffuse reflection light scanner with background suppression





## For the reliable detection of objects with openings and holes.

	HRTR 3B/66-XL	HRTR 3B/66-L
Scanning range limit	5-1	00 mm
Switching frequency	1,000 Hz	150 Hz
Functions	extra large light spot	large light spot

## Short response time for fast processes and highly precise detection of small parts.

	HRTL 3B/66-C1 HRTL 3B/66-C2		
Scanning range limit	10-400 mm	5-500 mm	
Switching frequency	2,000 Hz		
Functions	Laser class 1	Laser class 2	

- Especially designed for the detection of objects with openings, holes and grooves, e.g. circuit boards
- Also for transparent foil and bottles
- HRTR 3B-L: Especially designed for the use of fluorescent lights with HF-ballast
- Especially designed for the detection of fast events and small parts
- For applications with high demands on positioning and reproducibility
- Standard design in laser class 1
- Extendable scanning area with very good bw/wb behavior in laser class 2







# brightVision® Transmitter inclined under 11° in the direction of the receiver

#### **IO**-Link





## For the detection of **glossy objects** with background suppression.

	HRTR 3B/66-V
Scanning range limit	15-200 mm
Switching frequency	1,000 Hz
Functions	V scanner

- With V-optics:
   Especially designed for the detection of flat, reflective or highly glossy surfaces
- Also for transparent objects

# Reliably detect contrasts in small housing.

	KRTW 3B	KRTM 3B	KRTL 3B
Scanning range	14.5 mm ±2 mm	14.5 mm ±2 mm	60 mm ±20 mm
Switching frequency	6,000 Hz, 10,000 Hz	10,000 Hz	4,000 Hz
Functions	White light	Multicolor	Laser

- KRTW 3B: contrast scanner with white light and YellowBoost, especially designed for detecting more than one contrast
- KRTM 3B: contrast scanner with RGB (red, green ,blue) light, especially designed for detecting one contrast
- KRTL 3B: contrast scanner with laser-generated red light, especially designed for large scanning distances (40 – 80 mm)
- All devices optionally with IO-Link interface





#### **Optoelectronic Sensors Cubic Series** Cylindrical Sensors, Mini Sensors, Fibre Optic Amplifiers Measuring Sensors **Special Sensors Light Curtains** Forked Sensors Double Sheet Monitoring, Splice Detection **Inductive Switches** Accessories **Identification Systems Data Transmission Systems Distance Measurement** Bar Code Readers RF-IDent-Systems Modular Interfacing Units Industrial Image Processing Systems **Optical Data Transmission Systems** Optical Distance Measurement/Positioning Mobile Code Readers **Safety Sensors** Safety Systems **Safety Services** Safety Laser Scanners Safety Light Curtains Transceivers and Multiple Light Beam Safety Devices Single Light Beam Safety Devices AS-i-Safety Product Range Safety Sensor Technology for PROFIBUS DP Safety Switches, Safety Locking Devices, Safety Command Devices Safety Relays Sensor Accessories and Signal Devices Safety Engineering Software Machine Safety Services

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